T24-SO

Serial Output Module

User Manual
mantracourt.com

mantracourt

Wireless Telemetry Range 2.4Ghz

Introduction / Overview **2**
Communications Overview 2
Configuration Overview 2
Getting Started 3
Connecting Power 3
T24-SO 3
Serial Settings 3
T24-SO Operation 4
Configuration **4**
Installation 4
T24 Toolkit 4
T24-BSu Base Station 4
T24 Toolkit 5
General Pages 5
Setup Base Station Communications 5
Home 6
Analyser 7
Information 8
Channel and Encryption 9
Save and Restore 10
Input Settings 11
Output Settings 13
Output Scaling 15
Output Design 16
Zero Settings 18
Zero Settings Advanced 19
Configuration Examples **20**
LED Display from a Single Source 20
Summed LED Display from Dual Source 20
Print Gross Sum of 2 Devices to Printer 20
Customer Ticket From Handheld Device 21
Installation **22**
Overview 22
Specifications **23**
General Radio 23
T24-SO 23
Approvals **24**
CE 24
FCC 24
Industry Canada 25
OEM / Reseller Marking and Documentation Requirements **25**
FCC 25
IC 25
CE 25
Declaration of Conformity **27**
Worldwide Regional Approvals **28**
Important Note 28
Warranty **28**

Introduction / Overview

The T24-SO creates a serial output which can include data from up to 8 devices and optionally sum them. The output is suitable for connecting to a printer, serial display or for feeding directly into a PC, PLC or any device that is capable of using numeric values in readable ASCII format.

The actual serial output can be designed by the user using multiple lines which can include free text or tokens which can represent real data. i.e. **<V1>** would be decoded as the value from input 1 when the print is triggered.
Printing can be triggered from a contact, an external command or the arrival of a specific **Data Provider** message.
The serial output can consist of a single line of data suitable for feeding into an LED display module or a more complex multi-line result that can contain a mixture of fixed and variable data suitable for tickets, receipts etc for printed output.

Communications Overview

The T24 range of telemetry devices each have a factory set unique **ID**.
Data is shared between devices using **Data Provider** messages. A device generates these messages which can then be used by many other devices simultaneously.
These messages (or packets) of information contain a single value of data and each is identified by a **Data Tag**.
The **Data Tag** should be unique for each message.

ID **Identifies each device**
Each device has a unique **ID** that is factory set. This is represented as a 6 character hexadecimal number consisting of the digits 0 to 9 and the letters A to F.
I.e. **FFD3BE**

Data Tag **Identifies each Data Provider message**
A **Data Tag** consists of a 4 character hexadecimal number consisting of the digits 0 to 9 and the letters A to F. The **Data Tag** can be changed by the user but the factory default is to match the last 4 characters of the device **ID**.
I.e. An acquisition device of **ID FFC12B** would have a default **Data Tag** of **C12B**.

When a device consumes data (i.e. a handheld displaying data from an acquisition device) all it is doing is listening to all of the **Data Provider** messages and selecting the one it wants to use. It then extracts the data and displays it.

Some devices that use **Data Provider** messages also need to know the **ID** of the device providing the data. This is necessary if that device needs to specifically wake the data providing device as opposed to using a broadcast wake that will wake all devices on the same channel and using the same encryption key.

Pairing offers an automated method of hooking a provider and consumer of data together. However, some devices may require you to manually enter **Data Tag** and **ID** information so it would be beneficial to the user to understand the above mechanism.

Configuration Overview

Once it has been determined how many devices are feeding data to this device you need to record the Data Tag that each of these devices are attaching to their Data Provider packets.
These Data Tags are then entered into the **ValueDataTagx** parameters. Once the rate at which this data arrives is known you can enter the **Timeoutx** values.
Leave unused **ValueDataTagx** parameters with a value of zero to ensure that they are not checked for timeouts and do not contribute to gross or net sums.

When a data provider packet arrives whose Data Tag matches one of those in the **ValueDataTagx** parameters the value it contains will be placed in the **Valuex** parameter.

If data does not arrive from a device within the **Timeoutx** period then any reference to either the individual **Vx** tokens or one of the summing tokens will result in **------** rather than a numeric value.

The actual serial output can now be constructed using **Line1** to **Line25**. These parameters take text into which you can insert tokens. When a 'Print' is generated these lines are parsed and tokens replaced with the values they represent and the resulting data sent to the serial port.

A 'Print' is generated by either activating the switch input when **SwitchMode** is set to zero or by receiving a Data Provider packet whose Data Tag matches the **PrintDataTag** parameter.
When a 'Print' is executed each of the parameters Line1 to Line 25 will be parsed. Every token will be evaluated and replaced with the live value.

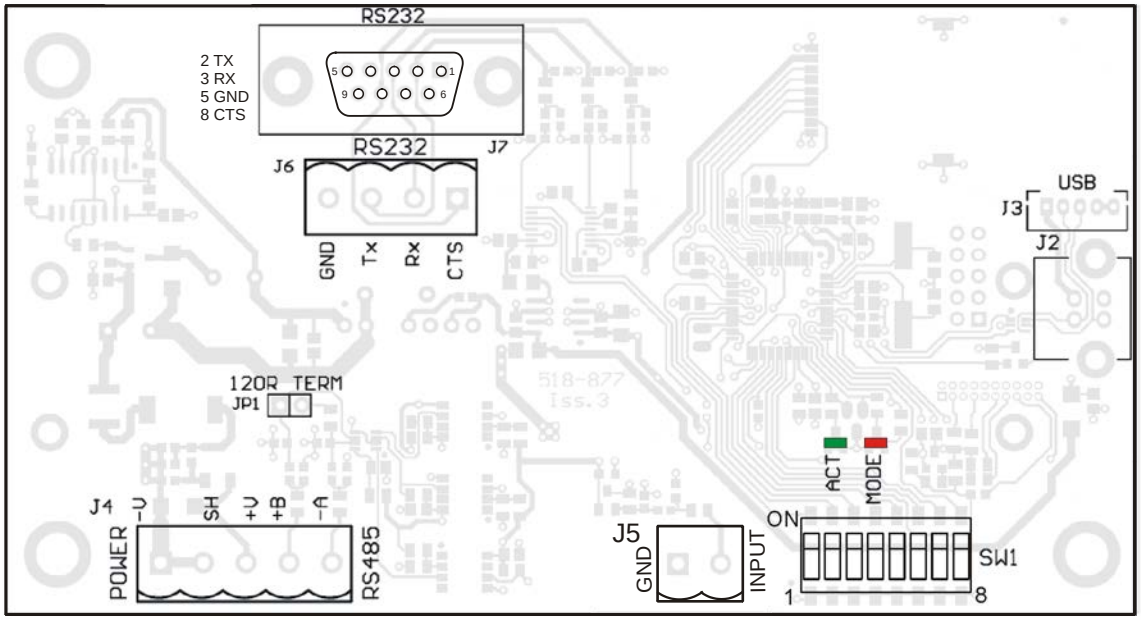
Getting Started

To attach acquisition devices to the T24-SO we must first ensure that the appropriate devices are transmitting their values at a suitable rate such as the default of 3 per second. Then we can configure the module to use the data from these devices.
Configuration must be done with the T24 Toolkit software and a base station.

Connecting Power

T24-SO

You will need to connect power and serial to the T24-SO for it to operate. Only power is required to enable configuration using a base station and the appropriate toolkit software.



Switch

Serial Settings

The serial output is set at 8 data bits, 1 stop bit and no parity. The baudrate can be selected as can RS232 or RS485 operation.

SW1 Settings
Switch positions 1 to 4 are not used.

Switch positions 5 to 7 control the baudrate for the serial interface. Whether the serial interface is RS485 or RS232 is selected by switch position 8.

	5	6	7
Baudrate			
NA	Off	Off	Off

9600	On	Off	Off
19200	Off	On	Off
38400	On	On	Off
57600	Off	Off	On
115200	On	Off	On
230400	Off	On	On
460800	On	On	On

This switch position selects whether the serial interface is RS232 or RS485.

8	
232/485	
RS232	Off
RS485	On

T24-SO Operation

The only way to affect operation of the T24-SO is as follows:

- The digital input (switch input) which may trigger an output/print or tare the summed value.
- Arrival of a data packet identified with a Data Tag that matches what the T24-SO uses to trigger an output/print.
- Arrival of a command to trigger an output/print or to tare or zero etc.

Configuration

This section explains how to install software and connect the required devices together. Please note that you will need the T24 Toolkit software and a T24-BS base station to allow your computer to communicate with T24 telemetry devices.

Installation

T24 Toolkit

To configure the devices we must use the **T24 Toolkit** software application. This can be downloaded from our web site or may be shipped with your products.
Install this on a PC or laptop.
Run **setup.exe** and follow the prompts to install the software.

T24-BSu Base Station

If you have a USB version of the base station (T24-BSu) then you just need to plug this into a USB socket on your PC. If you are using an alternative base station then please refer to the appropriate manual.

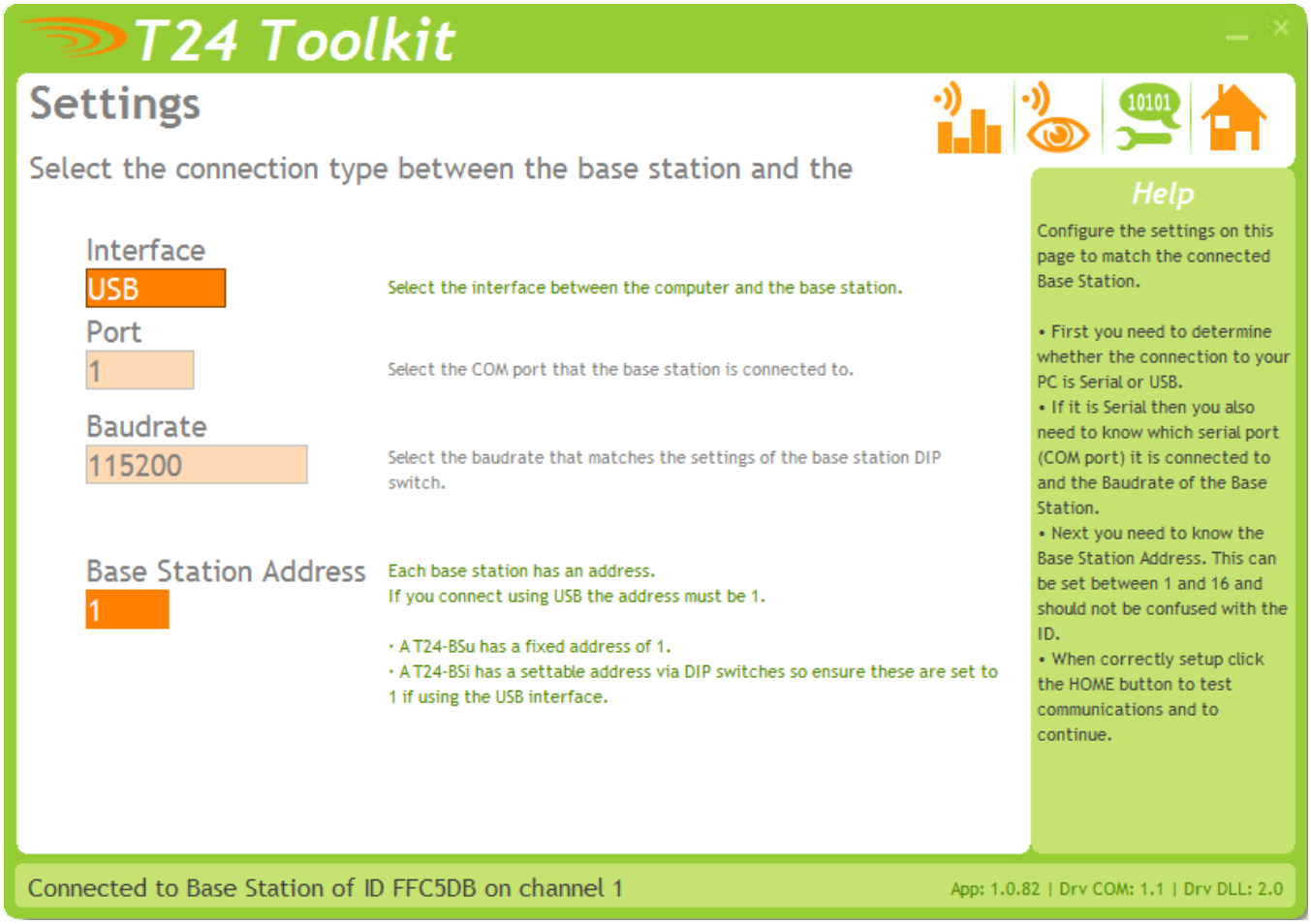
T24 Toolkit

The T24 Toolkit provides a means of simple configuration of the T24-SO and associated acquisition module along with useful tools to aid integration. Calibration of the acquisition modules is also provided.

Run the T24 Toolkit software application.

General Pages

Setup Base Station Communications


T24 Toolkit
Settings
Select the connection type between the base station and the
Interface
USB
Select the interface between the computer and the base station.
Port
1
Select the COM port that the base station is connected to.
Baudrate
115200
Select the baudrate that matches the settings of the base station DIP switch.
Base Station Address
1
Each base station has an address.
If you connect using USB the address must be 1.
· A T24-BSu has a fixed address of 1.
· A T24-BSi has a settable address via DIP switches so ensure these are set to 1 if using the USB interface.
Help
Configure the settings on this page to match the connected Base Station.
• First you need to determine whether the connection to your PC is Serial or USB.
• If it is Serial then you also need to know which serial port (COM port) it is connected to and the Baudrate of the Base Station.
• Next you need to know the Base Station Address. This can be set between 1 and 16 and should not be confused with the ID.
• When correctly setup click the HOME button to test communications and to continue.
Connected to Base Station of ID FFC5DB on channel 1
App: 1.0.82 | Drv COM: 1.1 | Drv DLL: 2.0

Select **USB** as the interface and select 1 as the Base Station Address.
In the toolkit all items that can be changed by the user are coloured orange.
To change a value just click on the relevant orange item. You will then be presented with a new dialog window allowing you to change the value.
This may use a slider, text box or list to allow your new value to be entered.

Click the Home button to attempt communications with the base station.
If no communications can be established the toolkit will remain on this page. You will need to check that the base station is powered and that it is connected to the converter correctly.

Home

T24 Toolkit
Home
Ready to connect to your device now!
To connect to your device we need to pair to it. Pairing means you do not need to know anything about channels, ID or any other information about your device.
To pair you must:
· Remove the power from your device.
· Initiate the pair by clicking the button below.
· Re-apply the power to the device.
When applying power be careful to do this cleanly because if the device is powered up with an intermittent connection it may reset during pairing and result in poor or no communications.
Pair
The device cannot be paired with as access to the power supply is either not possible or many devices share the same power supply. Click Here for advanced connection.
Help
This Home page is where you begin your connection to your device.
You must be able to access its power supply so you can remove and reapply it.
The device you want to connect to must be the only device you reapply power to.
When pairing to a device the base station settings are changed to match those of the remote device.
[To connect to the base station hold the Shift key while clicking the Pair button]
Connected to Base Station of ID FFC5DB on channel 1
App: 1.0.82 | Drv COM: 1.1 | Drv DLL: 2.0

We now have successful communications with the base station so we can now pair with our device or we can select the Spectrum Analyser mode or Data Provider Monitor mode.

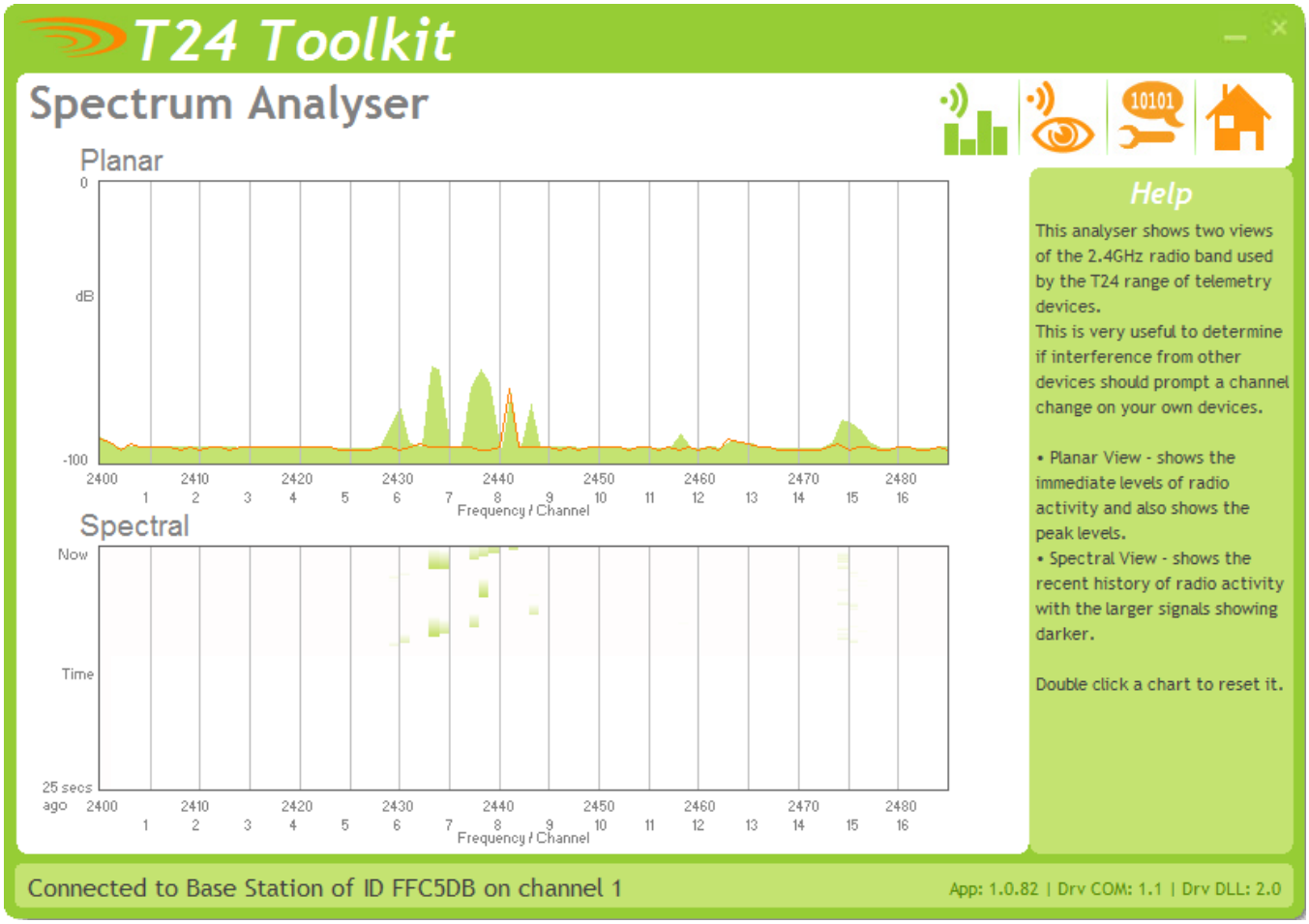
Pairing Procedure

- Remove power from the T24-SO module.
- Click the Pair button on the toolkit.
- You now have 10 seconds to re-apply power to the T24-SO module.

If you connect successfully the toolkit will change to the Information page.
If the pairing fails try again.

NOTE: The act of Pairing with the toolkit will **not** change the radio configuration settings of the connected device. The settings will only change if you change them yourself within the toolkit.

Analyser


T24 Toolkit
Spectrum Analyser
Planar
0
dB
-100
2400 2410 2420 2430 2440 2450 2460 2470 2480
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16
Frequency / Channel
Spectral
Now
Time
25 secs ago
2400 2410 2420 2430 2440 2450 2460 2470 2480
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16
Frequency / Channel
Help
This analyser shows two views of the 2.4GHz radio band used by the T24 range of telemetry devices.
This is very useful to determine if interference from other devices should prompt a channel change on your own devices.
• Planar View - shows the immediate levels of radio activity and also shows the peak levels.
• Spectral View - shows the recent history of radio activity with the larger signals showing darker.
Double click a chart to reset it.
Connected to Base Station of ID FFC5DB on channel 1
App: 1.0.82 | Drv COM: 1.1 | Drv DLL: 2.0

The analyser page is provided as a tool and will not normally be needed unless you plan to change channels and want to find the best channel to select, or to diagnose poor communications issues.

This page shows the radio signal levels detected across all the channels available to the T24 series of devices. Using this tool may help in detecting noisy areas and allow you to decide on which channels you may want to use.

The above charts show the traffic from a Wi-Fi network and it can be seen to be operating over channels 6 to 9 and it would be best (though not essential) to avoid using these channels.

Information

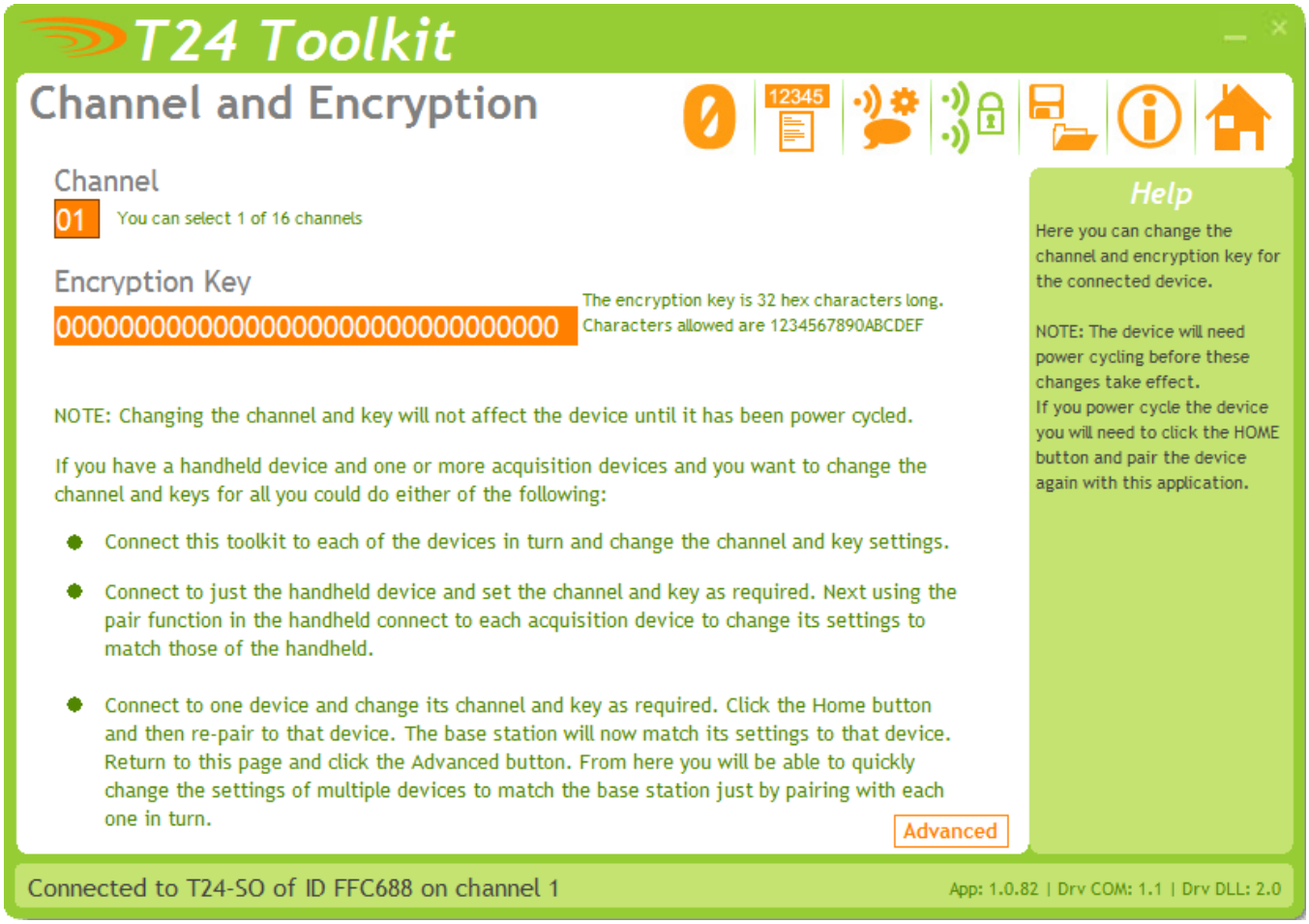
T24 Toolkit
Information
12345
Help
Here you can view information about the device.
You can also allocate a descriptive name to aid future identification.
Pressing F1 or double-clicking the module image will display the T24-SO manual if it can be located.
ID: FFC688
Model: T24-SO
Firmware Version: 1.04
Radio Module Firmware Version: 1.7
Name:
Serial Output
Connected to T24-SO of ID FFC688 on channel 1
App: 1.0.82 | Drv COM: 1.1 | Drv DLL: 2.0

This page shows you information about the connected device.

Items you can change:

Name	You can enter a short descriptive name (11 characters) which may help you recognise this device in the future.

Channel and Encryption


T24 Toolkit
Channel and Encryption
Channel
01
You can select 1 of 16 channels
Encryption Key
00000000000000000000000000000000
The encryption key is 32 hex characters long.
Characters allowed are 1234567890ABCDEF
NOTE: Changing the channel and key will not affect the device until it has been power cycled.
If you have a handheld device and one or more acquisition devices and you want to change the channel and keys for all you could do either of the following:
Connect this toolkit to each of the devices in turn and change the channel and key settings.
Connect to just the handheld device and set the channel and key as required. Next using the pair function in the handheld connect to each acquisition device to change its settings to match those of the handheld.
Connect to one device and change its channel and key as required. Click the Home button and then re-pair to that device. The base station will now match its settings to that device. Return to this page and click the Advanced button. From here you will be able to quickly change the settings of multiple devices to match the base station just by pairing with each one in turn.
Advanced
Help
Here you can change the channel and encryption key for the connected device.
NOTE: The device will need power cycling before these changes take effect.
If you power cycle the device you will need to click the HOME button and pair the device again with this application.
Connected to T24-SO of ID FFC688 on channel 1
App: 1.0.82 | Drv COM: 1.1 | Drv DLL: 2.0

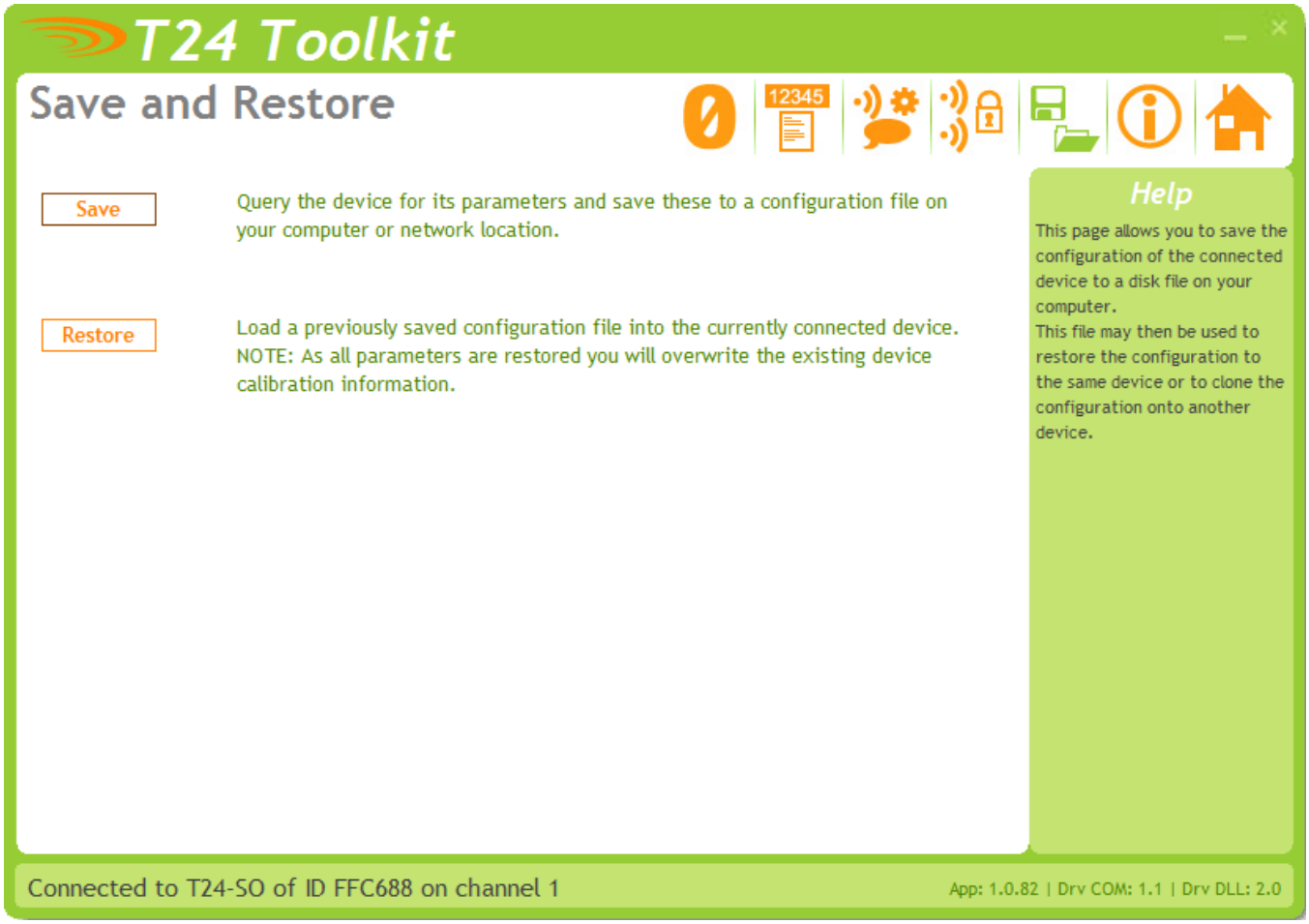
Here you can change the channel and encryption key for the module.

NOTE: Early acquisition module do not yet utilise the encryption keys so these should be left at all zeros.

Items you can change:

Channel	Select a channel between 1 and 16. The default is channel 1. You can use the Spectrum Analyser mode to determine a good clean channel to use. NOTE: Channel 16 is used to negotiate pairing so avoid this channel if possible.
Encryption Key	Only devices with identical encryption keys can communicate. You can isolate groups of devices on the same channel or just use the key to ensure the data cannot be read by somebody else.

Save and Restore

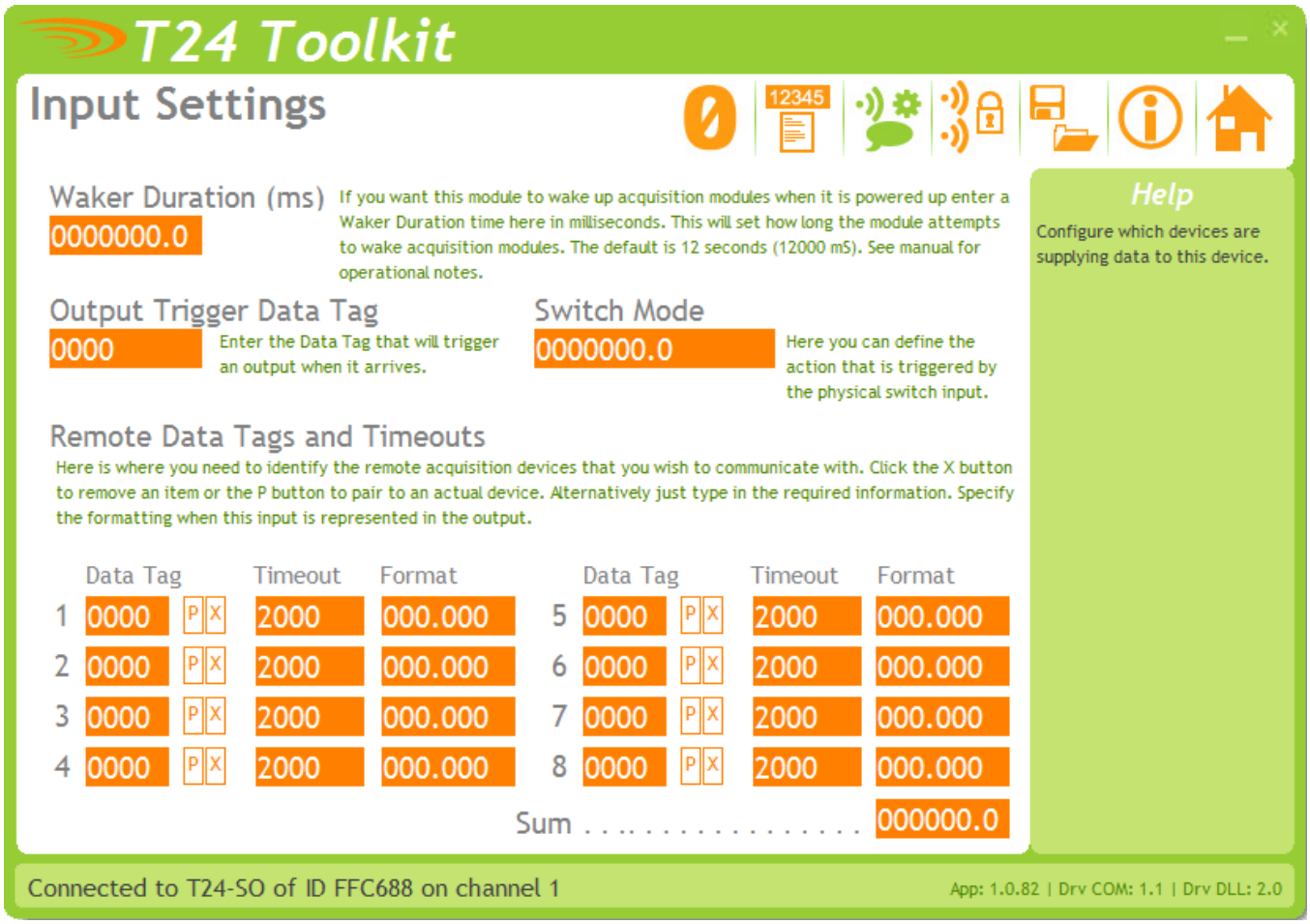

T24 Toolkit
Save and Restore
Save
Query the device for its parameters and save these to a configuration file on your computer or network location.
Restore
Load a previously saved configuration file into the currently connected device.
NOTE: As all parameters are restored you will overwrite the existing device calibration information.
Help
This page allows you to save the configuration of the connected device to a disk file on your computer.
This file may then be used to restore the configuration to the same device or to clone the configuration onto another device.
Connected to T24-SO of ID FFC688 on channel 1
App: 1.0.82 | Drv COM: 1.1 | Drv DLL: 2.0

Here you can save the device settings to a file on your PC so that they can be later loaded back into the same or different device.

Items you can change:

Save	Click this button to open a file dialog window to allow you to select a filename and location to save the configuration file to. All configuration information including calibration data will be saved to the file. The file extension is tcf.
Restore	Click this button to open a file dialog window to allow you to select a filename and location of a previously saved file to load into the connected device. All configuration information **including** calibration data will be overwritten. The file extension is tcf.
Advanced Settings	Click this button to enter the Advanced Settings Page. Here are settings which do not normally require changing.

Input Settings


T24 Toolkit
Input Settings
Waker Duration (ms)
0000000.0
If you want this module to wake up acquisition modules when it is powered up enter a Waker Duration time here in milliseconds. This will set how long the module attempts to wake acquisition modules. The default is 12 seconds (12000 mS). See manual for operational notes.
Help
Configure which devices are supplying data to this device.
Output Trigger Data Tag
0000
Enter the Data Tag that will trigger an output when it arrives.
Switch Mode
0000000.0
Here you can define the action that is triggered by the physical switch input.
Remote Data Tags and Timeouts
Here is where you need to identify the remote acquisition devices that you wish to communicate with. Click the X button to remove an item or the P button to pair to an actual device. Alternatively just type in the required information. Specify the formatting when this input is represented in the output.
Data Tag
Timeout
Format
1 0000 P X 2000 000.000
2 0000 P X 2000 000.000
3 0000 P X 2000 000.000
4 0000 P X 2000 000.000
5 0000 P X 2000 000.000
6 0000 P X 2000 000.000
7 0000 P X 2000 000.000
8 0000 P X 2000 000.000
Sum 000000.0
Connected to T24-SO of ID FFC688 on channel 1
App: 1.0.82 | Drv COM: 1.1 | Drv DLL: 2.0

Here you can set the action to take when the switch contacts are closed, set the Data Tag that will trigger an output and also set the Data Tags of the data used as the inputs along with how the data is formatted.

Items you can change:

Waker Duration

Enter the number of seconds the display module will attempt to wake acquisition modules when it is first powered up. Enter zero to disable this feature. NOTE: all acquisition modules on the same radio channel as the display module will be woken. Use the SleepDelay settings in the acquisition modules to let them return to sleep after the display module is switched off. **This is only available for firmware versions 1.08 and above.**

Output Trigger Data Tag

Enter the Data Tag which, on arrival, will trigger an output (I.e print). Note that **Min Interval** setting on the Output Settings page may stop this from working at the rate at which the data arrives.
This is usually set to the Data Tag of one of the inputs.
Example: If the output was being sent to a serial display the same Data Tag would be assigned to input 1 and the output trigger so that each time data arrived the output would be sent to the serial display.

Switch Mode

Click to select either:
Print – Triggers an output from the serial port. Note that **Min Interval** setting on the Output Settings page may stop this from working at the rate the contact closes.
Gross/Zero – Toggles the measurement mode between gross and net. When switching to net the net value is zeroed (tared). This will affect the value of the <N> token which is the net value of all summed inputs.

Remote data Tags and Timeouts

Data Tag

Enter the Data Tag (in hexadecimal) to supply data to this input.

NOTE: You can click the P button to retrieve the Data Tag of a device by pairing to it which is usually initiated by power cycling the module.
Clicking the X button zeroes the entered Data Tag.

Timeout

Enter the timeout in milliseconds for this input. If a new Data Provider packet does not arrive within this time and reference to this input value (via token <V1> for example) will result in an output of -------. This also applies to a gross or net reading derived from this input.

Format

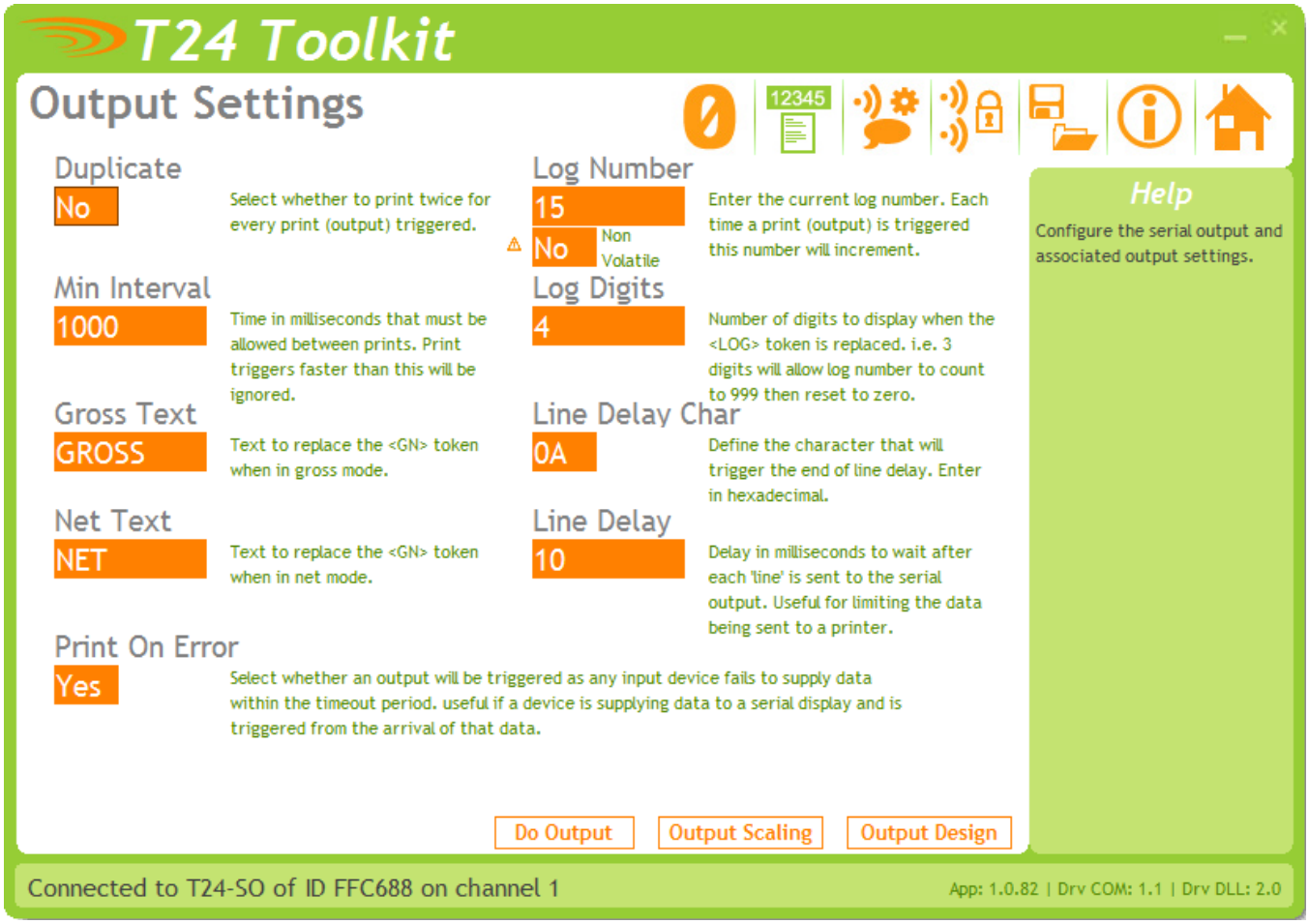
Describe the format that this value is to take when output. You specify integer digits and decimal places by entering a format consisting of zeroes and decimal points. i.e. 00.000
NOTE: The integer value of data takes precedent over your defined format so if you defined a format of 0.0 and data of value 100.8765 arrived it would be represented as 100.8

Examples

Format	Value	Representation
0.0	1.2	1.2
0.0	100.8	100.8
00.000	6.1234	06.123
00.000	123.4567	123.456
0000.00	12.0	0012.00

Resolution
It is possible to set the resolution (the smallest unit of change) of the output results by including the numeric value in the format. i.e.
00.005 would only represent the value in steps of 00.005

Output Settings


T24 Toolkit
Output Settings
Duplicate
No
Select whether to print twice for every print (output) triggered.
Log Number
15
No
Non Volatile
Enter the current log number. Each time a print (output) is triggered this number will increment.
Min Interval
1000
Time in milliseconds that must be allowed between prints. Print triggers faster than this will be ignored.
Log Digits
4
Number of digits to display when the <LOG> token is replaced. i.e. 3 digits will allow log number to count to 999 then reset to zero.
Gross Text
GROSS
Text to replace the <GN> token when in gross mode.
Line Delay Char
0A
Define the character that will trigger the end of line delay. Enter in hexadecimal.
Net Text
NET
Text to replace the <GN> token when in net mode.
Line Delay
10
Delay in milliseconds to wait after each 'line' is sent to the serial output. Useful for limiting the data being sent to a printer.
Print On Error
Yes
Select whether an output will be triggered as any input device fails to supply data within the timeout period. useful if a device is supplying data to a serial display and is triggered from the arrival of that data.
Help
Configure the serial output and associated output settings.
Do Output
Output Scaling
Output Design
Connected to T24-SO of ID FFC688 on channel 1
App: 1.0.82 | Drv COM: 1.1 | Drv DLL: 2.0

Here you can change various settings that influence the output from the module.

Items you can change:

Duplicate	Whether to produce the same output twice each time an output is triggered. Useful, for example, with a printed output where a customer requires a receipt.
Min Interval	Minimum time allowed between triggered outputs entered in milliseconds. Triggers arriving within this time since the previous trigger will be ignored. Example: A Data Tag is used to supply data to input 1 and is used to trigger an output. This data arrives at a rate of 50 per second but the output is connected to a serial display which would have problems if it were sent data at this rate. By setting the Min Interval to 300 the outputs would be limited to 3 per second even though the data was arriving at a higher rate.
Gross Text	Enter text to replace the <GN> token with when the device is in gross mode.
Net Text	Enter text to replace the <GN> token with when the device is in net mode.
Print On Error	Whether to trigger an output when any input device fails to deliver new data within the timeout period. Example: Data arrives which is used as input 1. This same data tag is used to trigger an output which is sent to a serial display. Normally if the data fails to arrive the display would not get updated as no output would occur. By setting this property an output would be triggered when the data failed to arrive thus setting the serial display which would show ------- instead of the value when <V1> is decoded.
Log Number	Enter a log number that is used when the <LOG> token is decoded. Each time

	an output is triggered this log number is incremented. This number will wrap to zero once it reaches the maximum value displayable due to the Log Digits.
Log Number (Non Volatile)	The Log number defaults to being volatile. Power cycling the T24-SO will revert the log number to the value seen on this page. This is ideal for when you have a fast output and you want the outputs to be numbered sequentially. i.e. with a fast output being sent to a data logger. Sometime it is required that the log number is Non Volatile, that is, the log number is restored each time the T24-SO is power cycled. This is useful when the output is used to drive a printer, for example, and the log number acts as a unique number on the customer ticket. When set to Yes the module must store the new Log Number each time it is incremented. This takes time and also uses up the finite write cycles of the internal flash memory. Therefore it is recommended that turning on the Non Volatile option is only done when the output (containing a <LOG> token) is triggered at 30 second intervals or less.
Log Digits	Set the number of digits to display when the <LOG> token is decoded. Example: If this is set to 2 then the log number will count up to 99 before resetting.
Line Delay Char	As the serial output is has no hardware handshaking it is sometimes necessary to limit the rate at which the output is sent. This is most apparent with multiline outputs to a printer. Example: A printer requires a 0x0A (decimal 10) character (linefeed) to be sent at the end of each line to cause the printer to actually print the line. This character would be embedded in the actual designed output and the Line Delay Char set to 0A so each time a line is sent to the printer a delay occurs before the next part of the output is initiated. The delay is set by **Line Delay**.
Line Delay	The delay in milliseconds that occurs when the Line Delay Character has been sent to the output.

Output Scaling

T24 Toolkit
Output Scaling
12345
At Low Input Value of
0.0
Display Should Read
0.0
At High Input Value of
1.0
Display Should Read
1.0
To configure custom display scaling just enter a low and high pair of values indicating what you would like displayed for a given input value. (NOTE: This will be applied to all inputs and totals.)
To remove any custom scaling Click Here
Help
This page allows you to scale the output data.
Back
Connected to T24-SO of ID FFC688 on channel 1
App: 1.0.82 | Drv COM: 1.1 | Drv DLL: 2.0

This page allows effective conversion between units. i.e. Although all devices supplying data are configured in Kg you can get a printed output in Lbs.

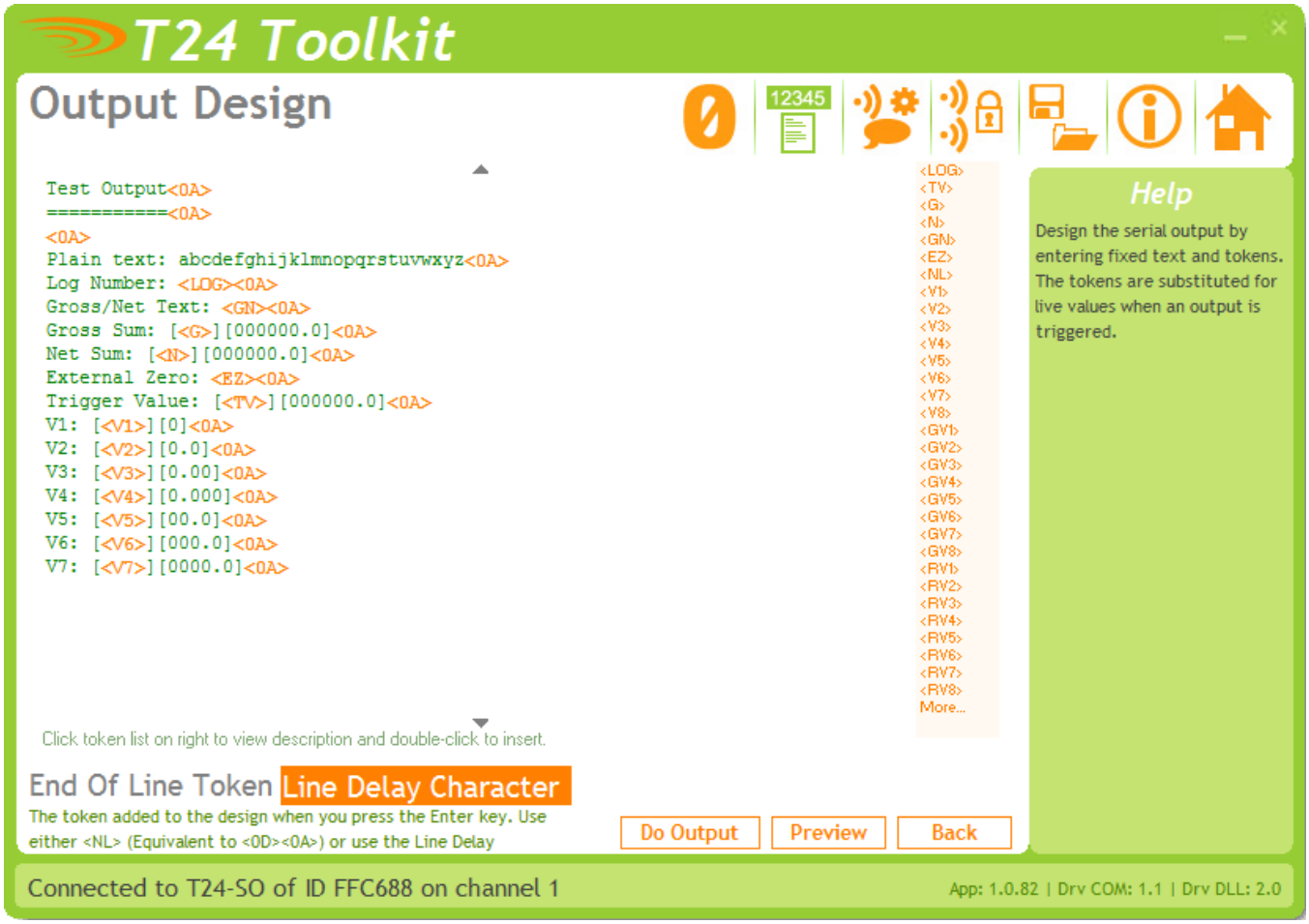
Items you can change:

Custom Display Scaling

This can be used to change the displayed value to a different unit or to otherwise scale it. You simply enter the original and required values at a low and high point.
Example: If a T24-SA was supplying data in Kgs and you wanted to show tonnes. You would keep both the low points at zero. Enter **At High Input Value** of 1000 and **Display** Sh**ould Read** Value of 1.

NOTE: This affects all inputs and sums (both gross and net). All tokens will effectively be decoded using the new scale factor.

Output Design



This is where you define the actual output based on free text and tokens.
Tokens are special codes contained within angled brackets <token> which have special meanings and are converted to actual values once an output is triggered.
See list of tokens at the bottom of this section.

Items you can change:

End Of Line Token	When you press the Enter key on the keyboard we need to know which token to include in the design area. For single line outputs this is not an issue but for multiline printer outputs for example it becomes important. You need to know what character is used to cause the printer buffer to be printed. For this you will need to refer to the printer manual. Some printers just require a Carriage Return <0D> and some may require a Line Feed <0A> or some may require both <NL>. You would need to set the Line Delay Char on the Output Settings page to the appropriate character. And here you can select whether to use that character each time Enter is pressed or you can opt for <NL>.
Design Area	This is where you create your output using a mixture of free text and tokens. See the example in the screenshot above. To enter a token you can type it in or double click the token list on the right of the page (a single click will display the description of the token).

Available Tokens

Token	Function	Example
<V1> ... <V8>	Substitutes token with the last value received from the input. This will already have system zero subtracted (If a DoSysZero command has been issued.) and tare subtracted. (If a DoTare command has been issued or the switch input has executed a tare.)	1.2345

<GV1> … <GV8>	Substitutes token with the last value received from the input. This will already have system zero subtracted (If a DoSysZero command has been issued.) but no tare subtracted. i.e. it will always contain the Gross value of the specified input.	1.2345
<RV1> … <RV8>	Substitutes token with the last value received from the input. This will NOT have system zero or tare values subtracted.	1.2345
<TV>	Substitutes token with the value carried in the Data Provider packet that has triggered the 'Print'.	1.2345
<LOG>	Substitutes token with the log value. Each time a 'Print' occurs the log number will be incremented.	0003
<G>	Substitutes token with the Gross sum of all active inputs. System zero values will have been extracted.	1.2345
<N>	Substitutes token with the Net sum of all active inputs. System zeros will have been subtracted and also if a Tare has been issued then the tare value will be extracted.	1.2345
<EZ>	Substitutes token with the External System Zero.	1.2345
<GN>	Substitutes token with the GrossText or NetText parameter contents depending on the NetMode.	Gross
<xx>	Substitutes token with the ASCII character whose ASCII value is xx where xx is a two digit hexadecimal value. i.e. <0D>	ÆÖ-ü■

Below are listed some useful hex codes.

Hex Value Token	Description
<0D>	Carriage Return
<0A>	Line Feed
<09>	Tab
<1B>	Escape

Zero Settings

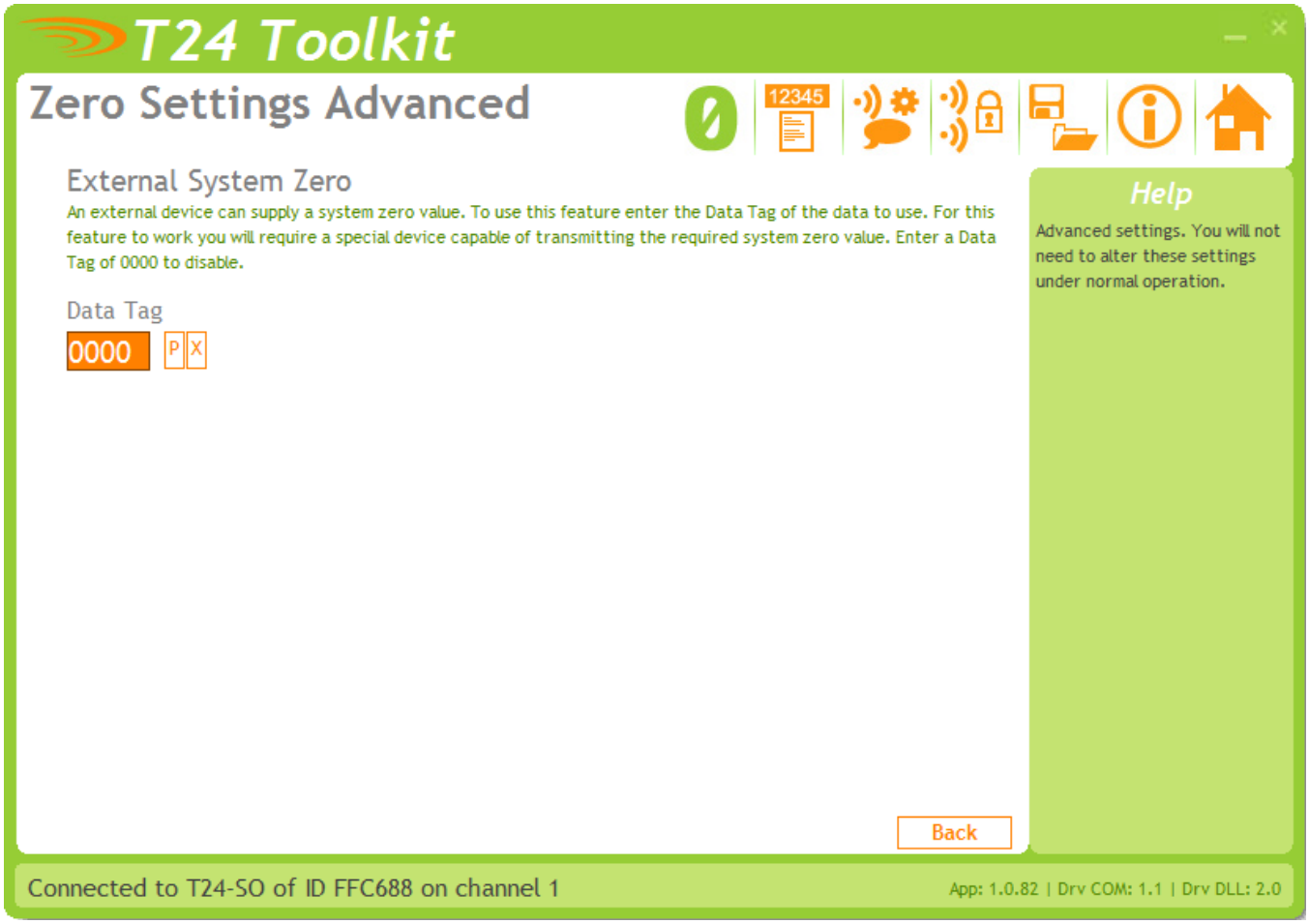
T24 Toolkit
Zero Settings
12345
Perform System Zero
You can perform a system zero now by Clicking Here or remove any existing system zero by Clicking Here NOTE: the handheld must already be configured with the correct acquisition devices connected to the correct inputs and valid communications must be established.
Help
This page allows you to set or remove system zero.
i.e. All current values from modules supplying data will be recorded and subtracted from subsequent calculations of gross and net. This will also affect the individual values from tokens such as <V1>.
Advanced
Connected to T24-SO of ID FFC688 on channel 1
App: 1.0.82 | Drv COM: 1.1 | Drv DLL: 2.0

Here you can set a system zero.

Items you can change:

Perform System Zero	Clicking this will store the current values on all inputs and subtract the value from all subsequent outputs thus rendering the current input as zero. Example: A 4 input weigh platform will have calibrated acquisition modules but when the actual platform structure is in place each module has a weight value thus the gross value is 50Kg. By performing a system zero (with all inputs operational) this is zeroed away so next time the T24-SO is powered on the same input will yield a zero result.
Remove System Zero	Clicking this will remove all system zeros and restore all outputs normal.

Zero Settings Advanced


T24 Toolkit
Zero Settings Advanced
12345
External System Zero
An external device can supply a system zero value. To use this feature enter the Data Tag of the data to use. For this feature to work you will require a special device capable of transmitting the required system zero value. Enter a Data Tag of 0000 to disable.
Data Tag
0000
P
X
Help
Advanced settings. You will not need to alter these settings under normal operation.
Back
Connected to T24-SO of ID FFC688 on channel 1
App: 1.0.82 | Drv COM: 1.1 | Drv DLL: 2.0

This advanced section allows the use of a specially configured external module to supply the system zero value for the handheld to use.
Example:
The same T24-SO is used with a truck that picks up different trailers and is required to display the sum of 4 strain gauges connected to each trailer (Using T24-SAs).
Because each trailer will have a different system zero requirement we would add a further device to each trailer set to transmit the system zero value. It is the Data Tag that is entered here.

Note: On all trailers the acquisition module sets share the same Data Tags.

Items you can change:

Data Tag	Enter the **Data Tag** of the message to use for the external system zero.
ID	Contains the ID of the device used to supply the external system zero. This is only necessary to provide a visible record of the remote device and is shown to keep compatibility with the **Mode and Communications** page. You do not need to enter anything here although it will be filled in automatically if you perform a pair to retrieve data.
P	Click this to give 5 seconds to perform pairing to automatically provide the Data Tag and ID from a specific device. Usually pairing is activated by removing and replacing the power supply.
X	Click this to reset the Data Tag and ID to zero (disabling the external system zero function).

Configuration Examples

LED Display from a Single Source

We want to put data from a T24-SA onto a large LED display.
We will use the out of the box rate of 3 per second. The display only needs the ASCII data followed by a carriage return.
Assuming the T24-SA sends its data on Data Tag C675

```
Line1=<V1><0D>
V1Format=00.000
Timeout1=2000
ValueDataTag1=C675
PrintDataTag=C675
MinInterval=100
LineDelay=0
PrintOnError=1
SwitchMode=1
```

Summed LED Display from Dual Source

We want to put the summed Net data from a pair of T24-SAs onto a large LED display. We want the switch input of the T24-SO to toggle between Gross and zeroed net mode. (The printed output will reflect whether the device is in gross or zeroed net mode).
We will use the out of the box rate of 3 per second. The display only needs the ASCII data followed by a carriage return.
Assuming the T24-SAs send data on Data Tag C675 and FF34

Parameter settings:

```
Line1=<NET><0D>
FormatSUM=00.000
ValueDataTag1=C675
ValueDataTag2=FF34
PrintTrigger=C675
MinInterval=100
LineDelay=0
PrintOnError=1
SwitchMode=1
```

Print Gross Sum of 2 Devices to Printer

We need to print the gross sum of 2 devices to a printer with each time the switch input is activated on the T24-SO.
We need to display the value of each input as well as the gross sum.
The printer is not very fast so we can only send a line every 50mS. Also we do not want to print more often than once every 30 seconds even if the switch is pressed. The printer requires a linefeed 0x0A at the end of each line.

We want the printed output to look like:

```
Mantracourt Electronics Ltd
Weigh Station #1

Input 1: xx.xxxx Kg
Input 2: xx.xxxx Kg

--------------------
Sum:     xx.xxxx Kg

For assistance call
```

```
0871 345672
```

Parameter settings:

```
Line1=Mantracourt Electronics Ltd<0D><0A>
Line2=Weigh Station #1<0D><0A>
Line3=<0D><0A>
Line4=Input 1:<V1> Kg<0D><0A>
Line5=Input 2:<V2> Kg<0D><0A>
Line6=--------------------<0D><0A>
Line7=Sum:    <GRO>Kg<0D><0A>
Line8=<0D><0A>
Line9=For assistance call<0D><0A>
Line10=0871 345672<0D><0A>
V1Format=00.0000
V2Format=00.0000
SumFormat=00.0000
ValueDataTag1=C675
ValueDataTag2=FF34
PrintTrigger=0000
LineDelayChar=0A
LineDelay=50
MinInterval=10000
SwitchMode=0
```

Customer Ticket From Handheld Device

We have a handheld device T24-HA already configured to sum data from 4 devices. We want the F1 button on the handheld to trigger a printout to a serial printer connected to the T24-SO.
We only want to print the gross sum that the handheld passes us. The handheld is configured to send the Gross value as Data Tag **ABCD** when the **F1** button is pressed. This is referenced using the <TV> token (Trigger Value). The printer is not very fast so we can only send a line every 50mS. Also we do not want to print more often than once every 5 seconds even if the handheld tries to do so. The printer requires a carriage return 0x0D and linefeed 0x0A at the end of each line.
We also want two tickets printed each time it is triggered.
We want the printed output to look like:

```
Mantracourt Electronics Ltd
Weighment: xx.xxxx Kg
```

Parameter settings:

```
Line1=Mantracourt Electronics Ltd<NL>
Line2=Weighment: <TV> Kg<NL>
SumFormat=00.0000
PrintTrigger=ABCD
LineDelayChar=OD
LineDelay=50
MinInterval=5000
Duplicate=1
```

Installation

Overview

Radio performance at microwave wavelengths is very dependent upon the operating environment; any structure within the operating region of the radios will give rise to three effects:

Obscuration. Obscuration will result in reduced range and occurs when an obstruction masks the line-of-sight between radios.

Aberrations to the horizontal and vertical space patterns. Distortion of these patterns may occur if structures or objects are placed in the near or intermediate field of the antenna. The effect will be to distort the coverage patterns, adversely affecting range and link quality.

Reflection. Any object placed in line-of-sight of the transmit antenna will result in signals arriving at the receiver by an indirect path. Degradation of performance due to reflection (multipath effects) appears as reduced range or poor link quality.

Any of the above will cause poor RSSI figures, an increase in the packet loss rate and in extreme cases complete loss of signal. Fortunately, if consideration is given to these effects at the integration stage then a good quality link will be obtained.

Guidelines for product design:
When selecting materials for product enclosures, preference should be given to fibreglass, light coloured ABS or Polypropylene; at the wavelength of 2.4GHz radio other materials will adversely affect the signal by attenuation, refraction or change in polarisation.

If the application demands that the radio is fitted inside a metal enclosure then ensure that the specified clearances are maintained around the antenna and design in a fibreglass RF window at least as large as the clearance dimensions but ideally as large as possible.

RAD24i radios fitted inside a product should be oriented so that the chip antenna will be vertical when the product is in its normal operating position.

Guidelines for installation:
When planning installations ensure that line-of –sight between nodes is maintained and that objects or structures are kept at least one metre away from antennae wherever possible.

To avoid poor link quality between a RAD24i radio and a handheld device ensure that the RAD24i is mounted so that the chip antenna is vertical. Improvement may also be obtained by altering the height above ground of the RAD24i; a small increase or reduction in antenna elevation will often improve reception.

Range underwater is only a decimetre or so depending on packet rate. Best performance underwater is obtained by using low packet rates and immersing water-proofed antennae rather than water-tight enclosures containing the antennae.

Specifications

General Radio

	Min	Typical	Max	Units
License		License Exempt		
Modulation method		MS (QPSK)		
Radio type		Transceiver (2 way)		
Data rate		250		K bits/sec
Radio Frequency	2.4000		2.4835	GHz
Power		1		mw
Range			200 (650)	Metres (feet) *
Channels (DSSS)		16		

***** Maximum range achieved in open field site at a height of 3 metres above ground.

T24-SO

Parameter	Min	Typical	Max	Units	Notes
External Supply voltage Range	4.5	12	32	V DC	
USB Supply Range	4.875	5	5.125	V DC	As defined by USB 2.0 Specification
Average Operational Current	-	TBD	500	mA	
USB Bus Powered Operational Current	100		200		
Operating Temperature Range	-40	-	85	Deg C	
Storage Temperature Range	-40	-	85	Deg C	
Reverse polarity Protection		-	-32	V DC	Maximum Supply level
Humidity	0	-	95	%RH	
IP Rating		IP65			

Note: USB connector is for power supply only.

Approvals

CE

Complies with EMC directive. 2004/108/EC
The Radio Equipment and Telecommunications Terminal Equipment (R&TTE) Directive, 1999/5/EC,

European Community, Switzerland, Norway, Iceland, and Liechtenstein

English:	This equipment is in compliance with the essential requirements and other relevant provisions of Directive 1999/5/EC.
Deutsch:	Dieses Gerät entspricht den grundlegenden Anforderungen und den weiteren entsprecheneden Vorgaben der Richtlinie 1999/5/EU.
Dansk:	Dette udstyr er i overensstemmelse med de væsentlige krav og andre relevante bestemmelser i Directiv 1999/5/EF.
Español:	Este equipo cumple con los requisitos esenciales asi como con otras disposiciones de la Directive 1999/5/EC.
Français:	Cet appareil est conforme aux exigencies essentialles et aux autres dispositions pertinantes de la Directive 1999/5/EC.
Íslenska:	Þessi búnaður samrýmist lögboðnum kröfum og öðrum ákvæðum tilskipunar 1999/5/ESB.
Italiano:	Questo apparato é conforme ai requisiti essenziali ed agli altri principi sanciti dalla Direttiva 1999/5/EC.
Nederlands:	Deze apparatuur voldoet aan de belangrijkste eisen en andere voorzieningen van richtlijn 1999/5/EC.
Norsk:	Dette utstyret er i samsvar med de grunnleggende krav og andre relevante bestemmelser i EU-directiv 1999/5/EC.
Português:	Este equipamento satisfaz os requisitos essenciais e outras provisões da Directiva 1999/5/EC.
Suomalainen:	Tämä laite täyttää direktiivin 1999/5/EY oleelliset vaatimukset ja on siinä asetettujen muidenkin ehtojen mukainen.
Svenska:	Denna utrustning är i överensstämmelse med de väsentliga kraven och andra relevanta bestämmelser i Direktiv 1999/5/EC.

This equipment is in compliance with the essential requirements and other relevant provisions of Directive 1999/5/EC.

FCC

Family: RAD24
Models: i and e for internal and external antenna variants. For antenna T24-ANTA and T24-ANTB
FCC ID:VHARAD24
This device complies with Part 15c of the FCC Rules. Operation is subject to the following two conditions: (1) this device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

CAUTION: If the device is changed or modified without permission from Mantracourt Electronics Ltd, the user may void his or her authority to operate the equipment.

Industry Canada

Industry Canada Industrie Canada

Models: i and e for internal and external antenna variants. For antenna T24-ANTA and T24-ANTB
IC:7224A-RAD24
This apparatus complies with RSS-210 - Low-power Licence-exempt Radiocommunication Devices (All Frequency Bands): Category I Equipment RSS.

OEM / Reseller Marking and Documentation Requirements

FCC

The Original Equipment Manufacturer (OEM) must ensure that FCC labelling requirements are met. This includes a clearly visible label on the outside of the final product enclosure that displays the contents as shown:

> Contains FCC ID:VHARAD24
>
> This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions:
>
> (1) this device may not cause harmful interference and
>
> (2) this device must accept any interference received, including interference that may cause undesired operation.

The acquisition modules have been tested with T24-ANTA and T24-ANTB. When integrated in OEM products, fixed antennas require installation preventing end-users from replacing them with non-approved antennas. Antennas other than T24-ANTA and T24-ANTB must be tested to comply with FCC Section 15.203 (unique antenna connectors) and Section 15.247 (emissions).

Acquisition modules have been certified by the FCC for use with other products without any further certification (as per FCC section 2.1091). Changes or modifications not expressly approved by Mantracourt could void the user's authority to operate the equipment.

In order to fulfil the certification requirements, the OEM must comply with FCC regulations:
1. The system integrator must ensure that the text on the external label provided with this device is placed on the outside of the final product.
2. The acquisition modules with external antennas may be used only with Approved Antennas that have been tested by mantracourt.

IC

Labelling requirements for Industry Canada are similar to those of the FCC. A clearly visible label on the outside of the final product enclosure must display the following text:

> Contains Model RAD24 Radio (2.4 GHz), IC:7224A-RAD24

Integrator is responsible for its product to comply with RSS-210 - Low-power Licence-exempt Radiocommunication Devices (All Frequency Bands): Category I Equipment RSS.

CE

The T24 series has been certified for several European countries.
If the acquisition module is incorporated into a product, the manufacturer must ensure compliance of the final product to the European harmonized EMC and low-voltage/safety standards. A Declaration of Conformity must be issued for each of these standards and kept on file as described in Annex II of the R&TTE Directive. Furthermore, the manufacturer must maintain a copy of the T24 device user manual documentation and ensure the final product does not exceed the specified power ratings, antenna specifications, and/or installation requirements as specified in the user manual. If any of these specifications are exceeded in the final product, a submission must be made to a notified body for compliance testing to all required standards.

OEM Labelling Requirements

The 'CE' marking must be affixed to a visible location on the OEM product.

The CE mark shall consist of the initials “CE” taking the following form:

- If the CE marking is reduced or enlarged, the proportions given in the above graduated drawing must be respected.
- The CE marking must have a height of at least 5mm except where this is not possible on account of the nature of the apparatus.
- The CE marking must be affixed visibly, legibly, and indelibly.

Declaration of Conformity

We, **Mantracourt Electronics Limited**
The Drive
Farringdon
Exeter
Devon EX5 2JB
declare under our sole responsibility that our products in the **T24 Radio Telemetry Product Range** to which this declaration relates are in conformity with the appropriate standard EN 300 328 following the provisions of the Radio and Telecommunications Terminal Equipment Directive **1999/5/EC**, **FCC CFR Title 47** part 15c BS EN 61000-4-2 and BS EN 61000-4-3 following the provisions of the EMC Directive **2004/108/EC** and Low Voltage Directive **2006/95/EC**.

December 2007

Brett James
Development Manager
Mantracourt Electronics Limited.

FCC ID:VHARAD24

CE

Worldwide Regional Approvals

Region	Product Conforms To
Europe	CE
USA	FCC
Canada	IC
Australia	To Be Determined
China	To Be Determined
Japan	To Be Determined

Important Note

Mantracourt does not list the entire set of standards that must be met for each country. Mantracourt customers assume full responsibility for learning and meeting the required guidelines for each country in their distribution market. For more information relating to European compliance of an OEM product incorporating the T24 range of modules, contact Mantracourt, or refer to the following web site: **www.ero.dk**

Warranty

All Telemetry products from Mantracourt Electronics Ltd., ('Mantracourt') are warranted against defective material and workmanship for a period of (1) one year from the date of dispatch.

If the 'Mantracourt' product you purchase appears to have a defect in material or workmanship or fails during normal use within the period, please contact your Distributor, who will assist you in resolving the problem. If it is necessary to return the product to 'Mantracourt' please include a note stating name, company, address, phone number and a detailed description of the problem. Also, please indicate if it is a warranty repair.

The sender is responsible for shipping charges, freight insurance and proper packaging to prevent breakage in transit.

'Mantracourt' warranty does not apply to defects resulting from action of the buyer such as mishandling, improper interfacing, operation outside of design limits, improper repair or unauthorised modification.

No other warranties are expressed or implied. 'Mantracourt' specifically disclaims any implied warranties of merchantability or fitness for a specific purpose. The remedies outlined above are the buyer's only remedies. 'Mantracourt' will not be liable for direct, indirect, special, incidental or consequential damages whether based on the contract, tort or other legal theory.

Any corrective maintenance required after the warranty period should be performed by 'Mantracourt' approved personnel only.

Industry Canada
Industrie Canada

Designed, manufactured and supported in the UK

ISO 9001 REGISTERED FIRM

In the interests of continued product development, Mantracourt Electronics Limited reserves the right to alter product specifications without prior notice.

Code No. 517-910	Issue 1.7	24.03.14

Distribuidor

Brasil e América do Sul

CONTATO

Endereço
Rua Sete de Setembro, 2671 - Centro
13560-181 - São Carlos - SP - Brasil

Telefone
+ 55 (16) 3371-0112

Fax
+ 55 (16) 3372-7800

Internet
www.metrolog.net
metrolog @metrolog.net

Metrolog Controles de Medição